

**Amendments to the Specification:**

Please amend the specification as follows:

Please replace paragraph beginning on line 17 of page 7, and ending on line 21 of the same page with the following:

A1 Under a condition wherein the dash panel D is assembled as a part into a vehicle body, further, the cross member W2 is located on the lower panel W1 which separates a passenger compartment and an engine compartment from one another, with the side panels W3, W4 being located at both sides of the lower panel W1 and the cross member W2.

Please replace paragraph beginning on line 25 of page 7 and ending on line 29 of the same page with the following:

A2 The vehicle body assembly machine shown in FIG. 2 is generally comprised of jig base 1 serving as a center of a locator jig J, a first work table 2 in which the lower panels W1 are aligned and stacked, a second work table 3 in which the cross members ~~W3~~ W2 and the side panels W3, W4 are aligned and stacked, a handling robot of a floor mount type, and a plurality of welding robots 5 (provided only one piece of welding robots being shown in FIG. 2) of tray styles mounted at an upper area of the jig base 1.

Please replace paragraph at page 10, beginning at line 30 and ending on line 1 of the following page, with the following

A3 On the other hand, the panel W3, which is positioned with the locating pin 26, is formed with a locating bore R and an embossed portion E around ~~an~~ a circumferential periphery of the locating bore R to allow the locating pin 26 and the locating bore R to be mutually mated with one another and to concurrently allow the embossed portion E to be seated on the seating flange 35 to effectuate the final positioning of the locating pin 26.